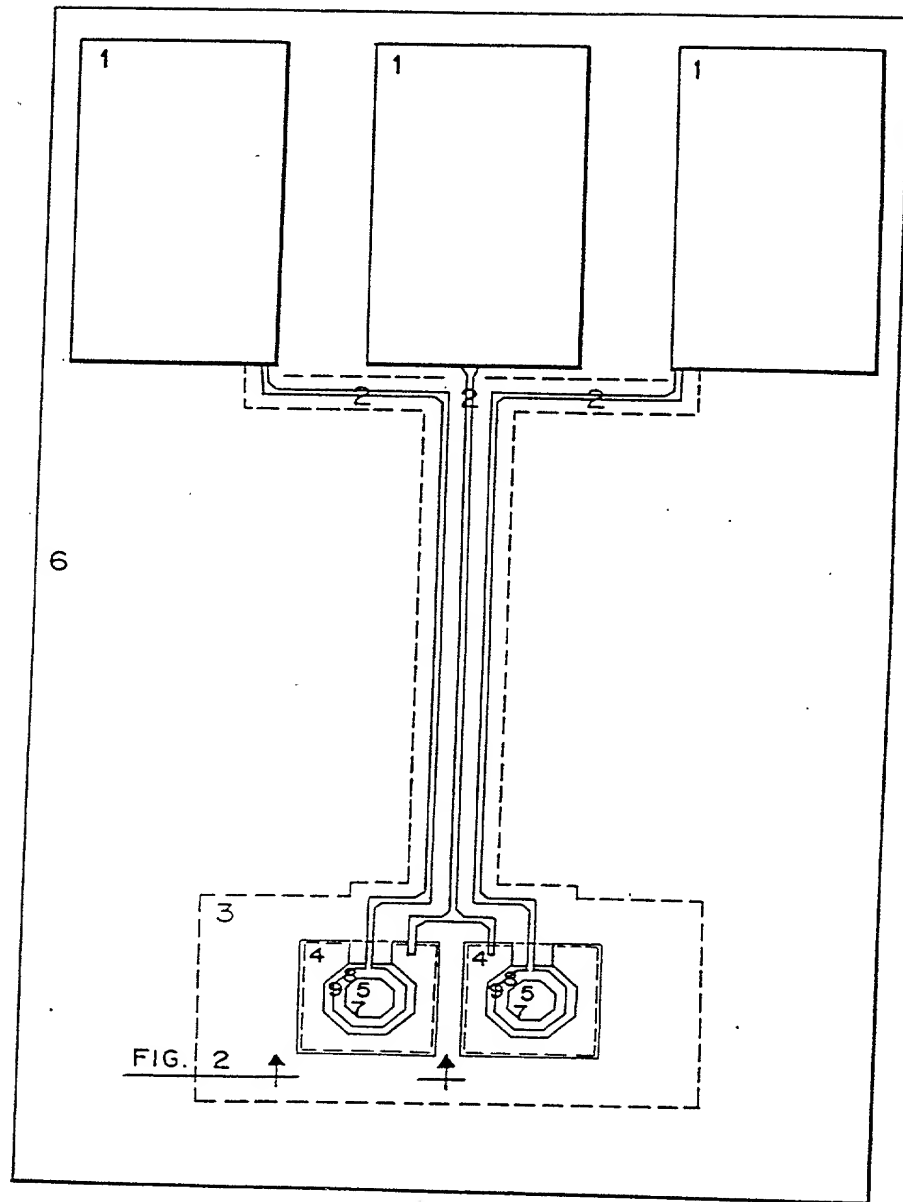


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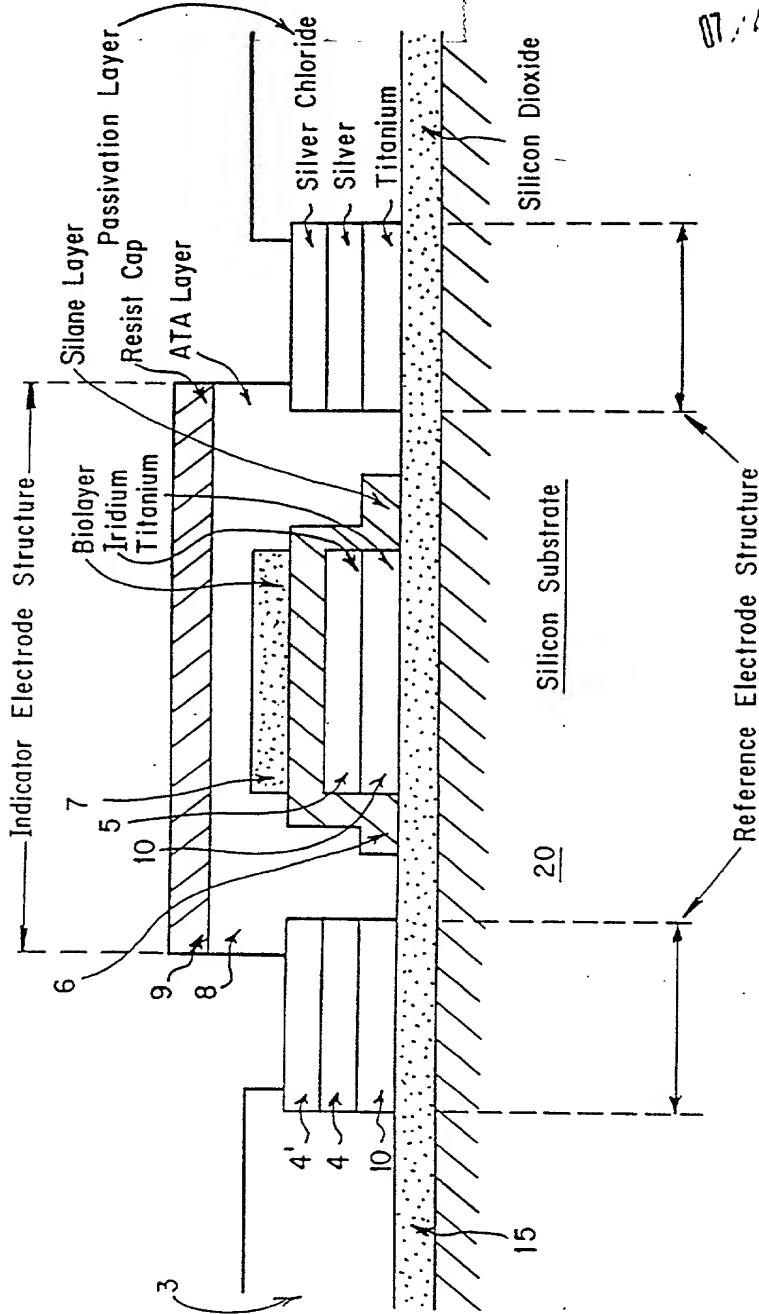
FIG. 1



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FIG. 2



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FIG. 3

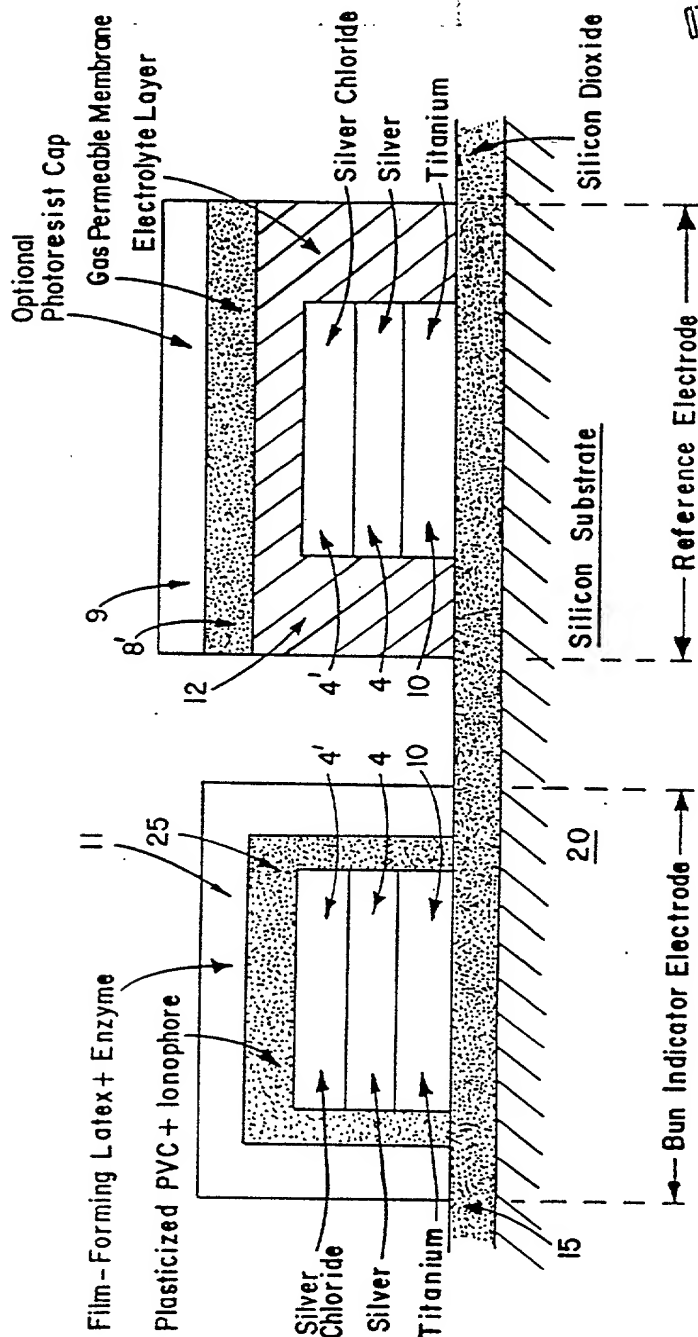
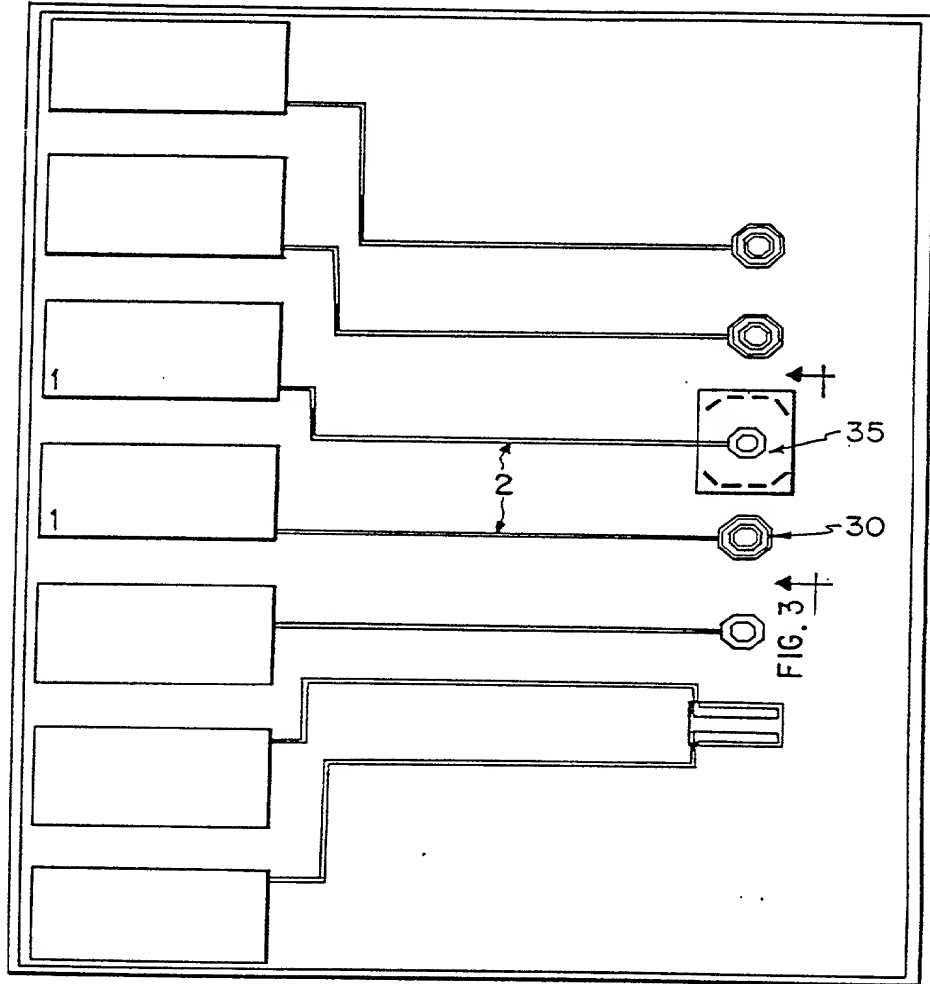
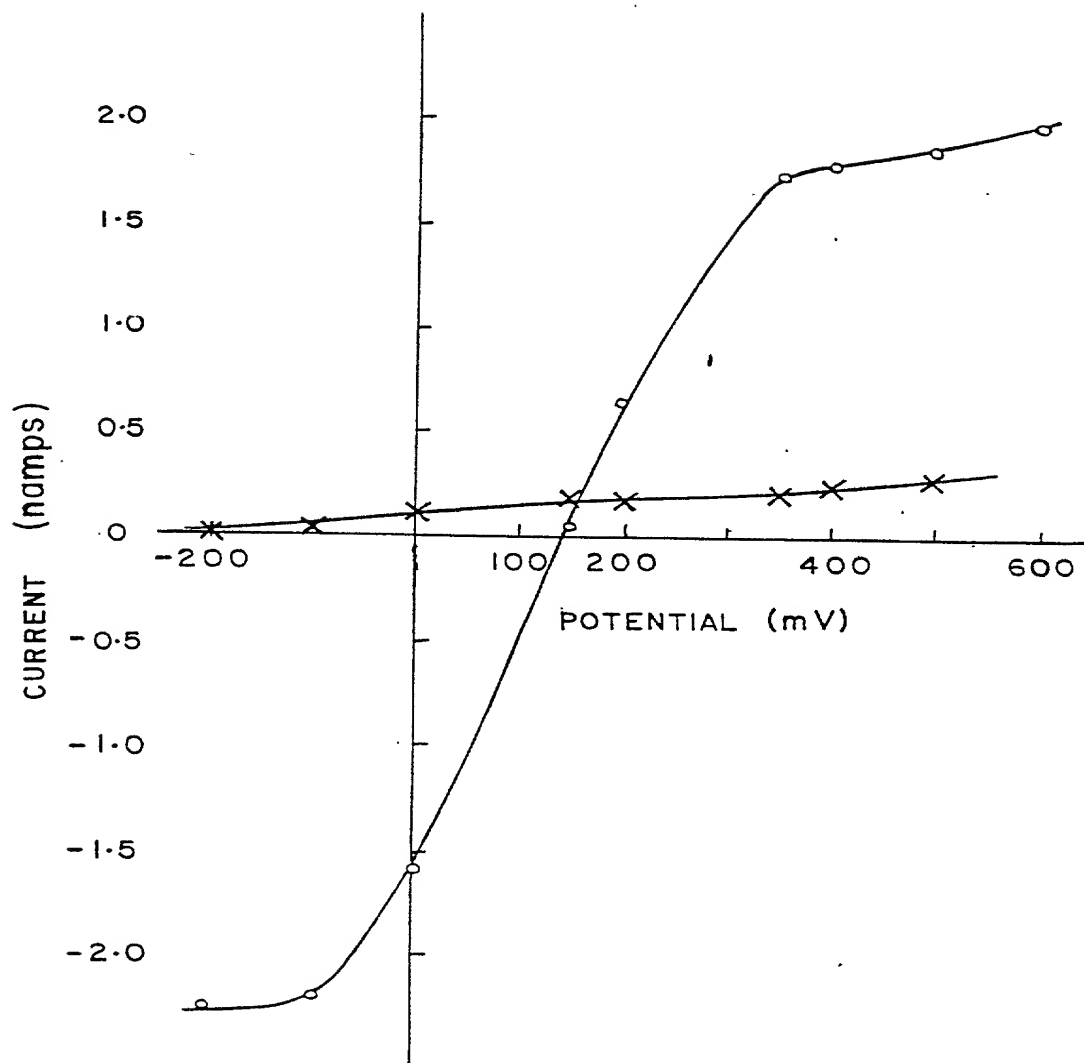


FIG. 4



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FIG. 5



0941561 083004

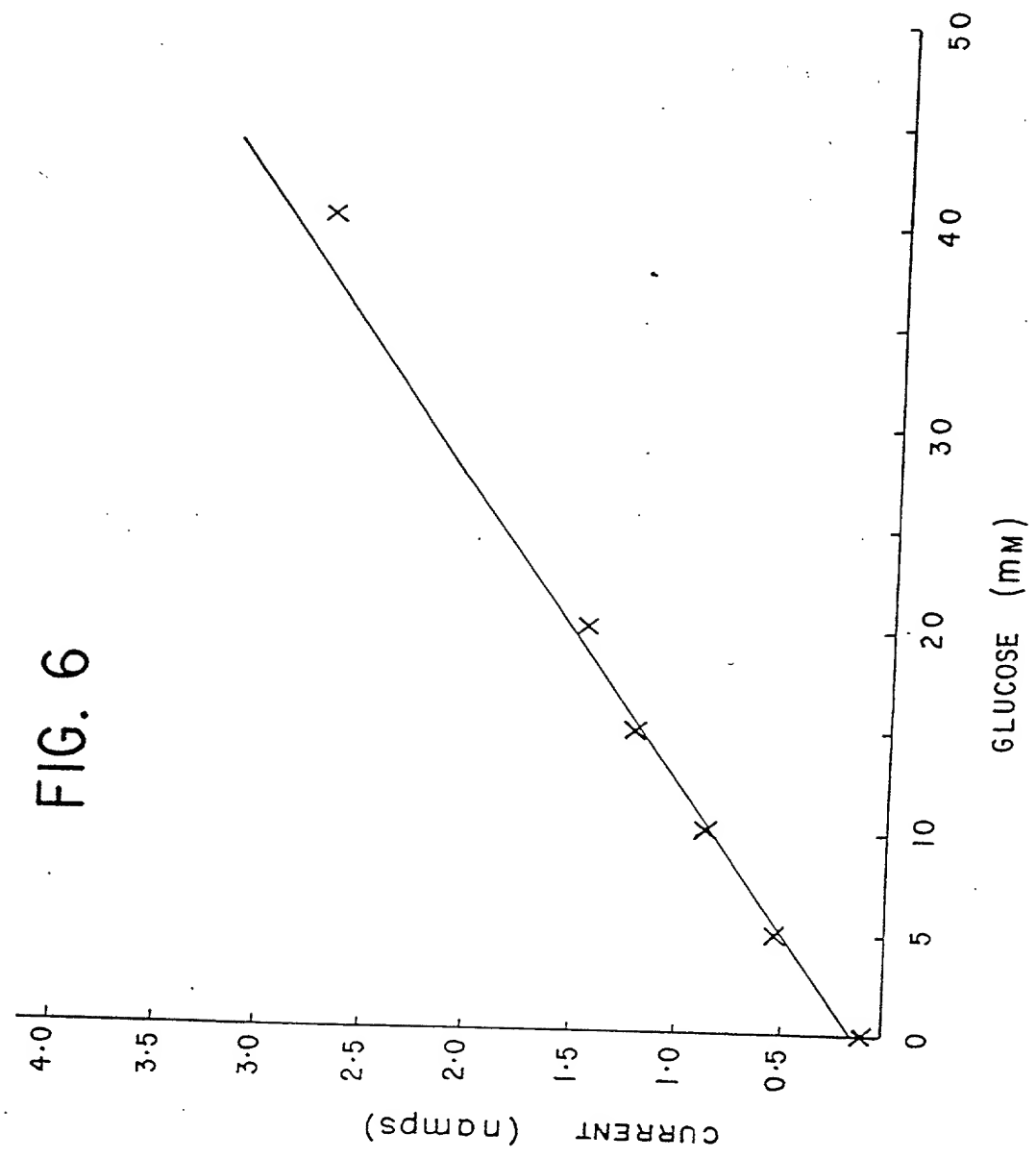
FOODERD" T99TH660

As Original Filed

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(6-18)

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FIG. 6



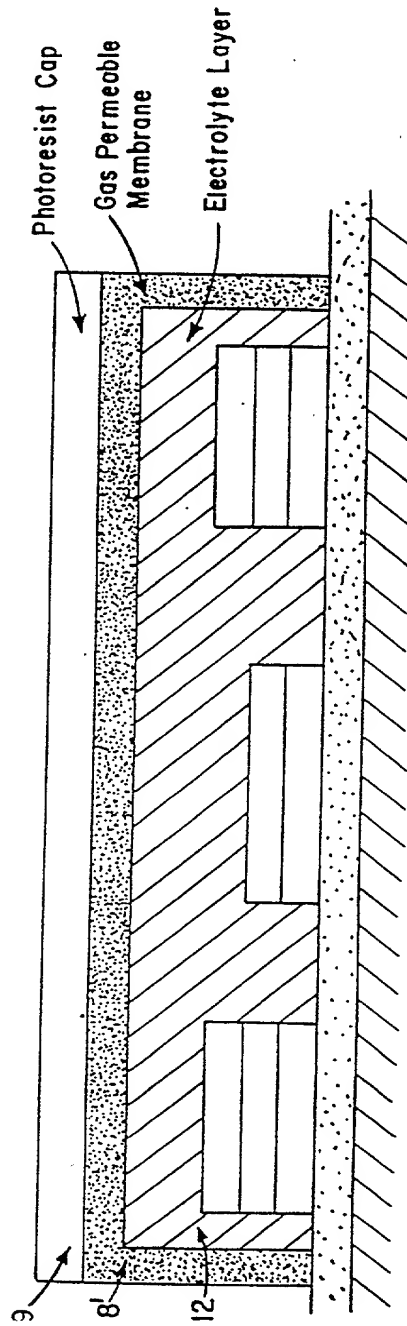
[illegible]

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(8-18)

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FIG. 7B



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FIG. 8A

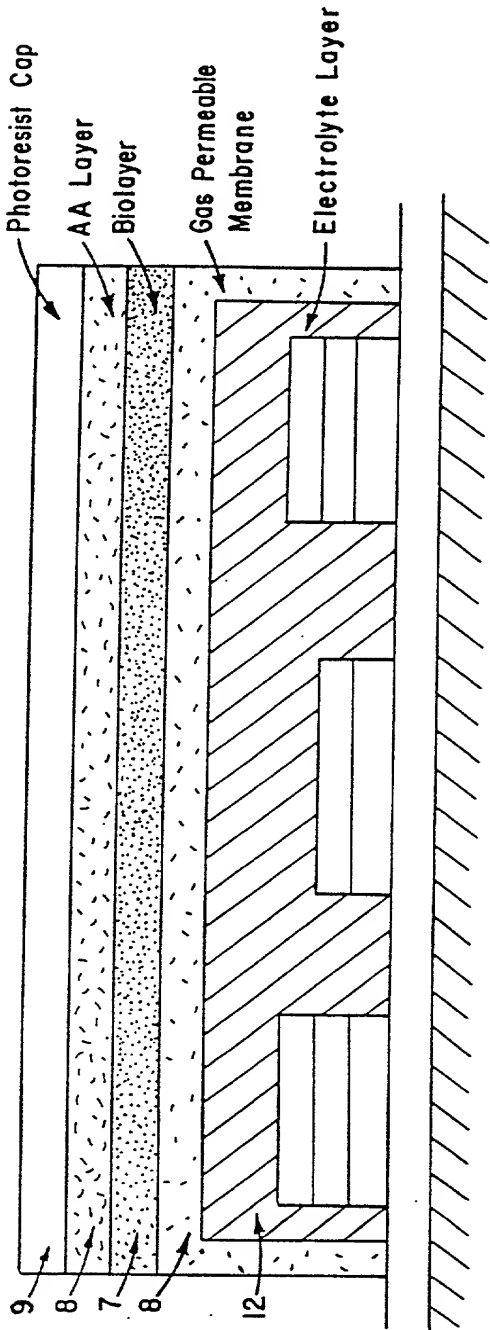
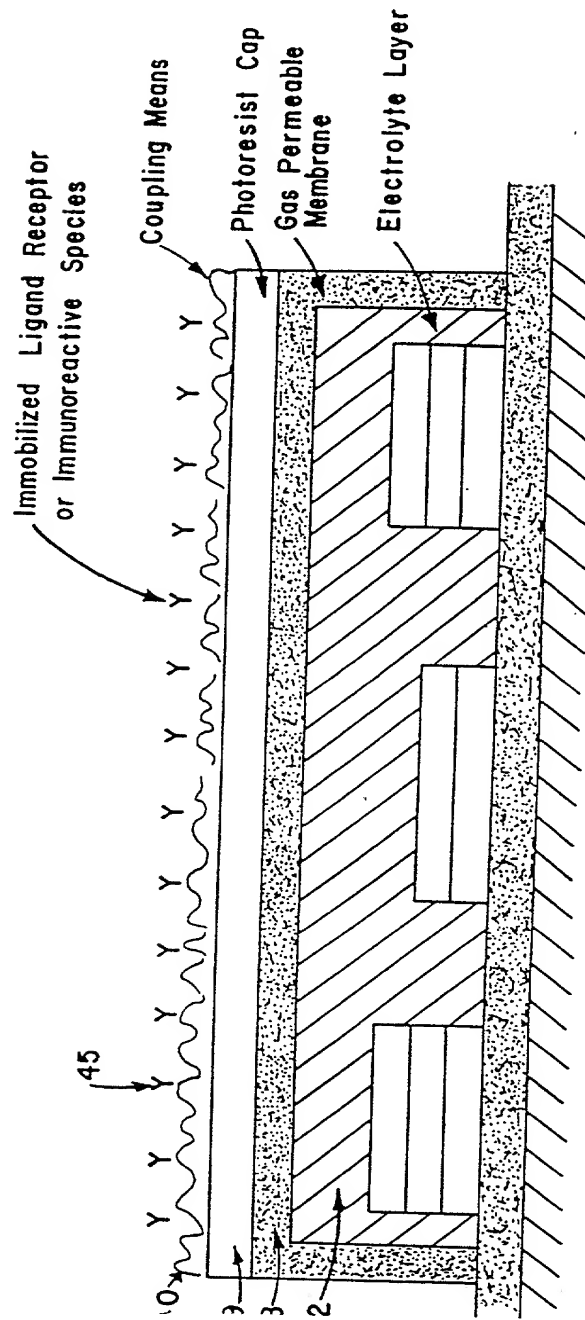


FIG. 8B



As Original Filed

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(10-78)

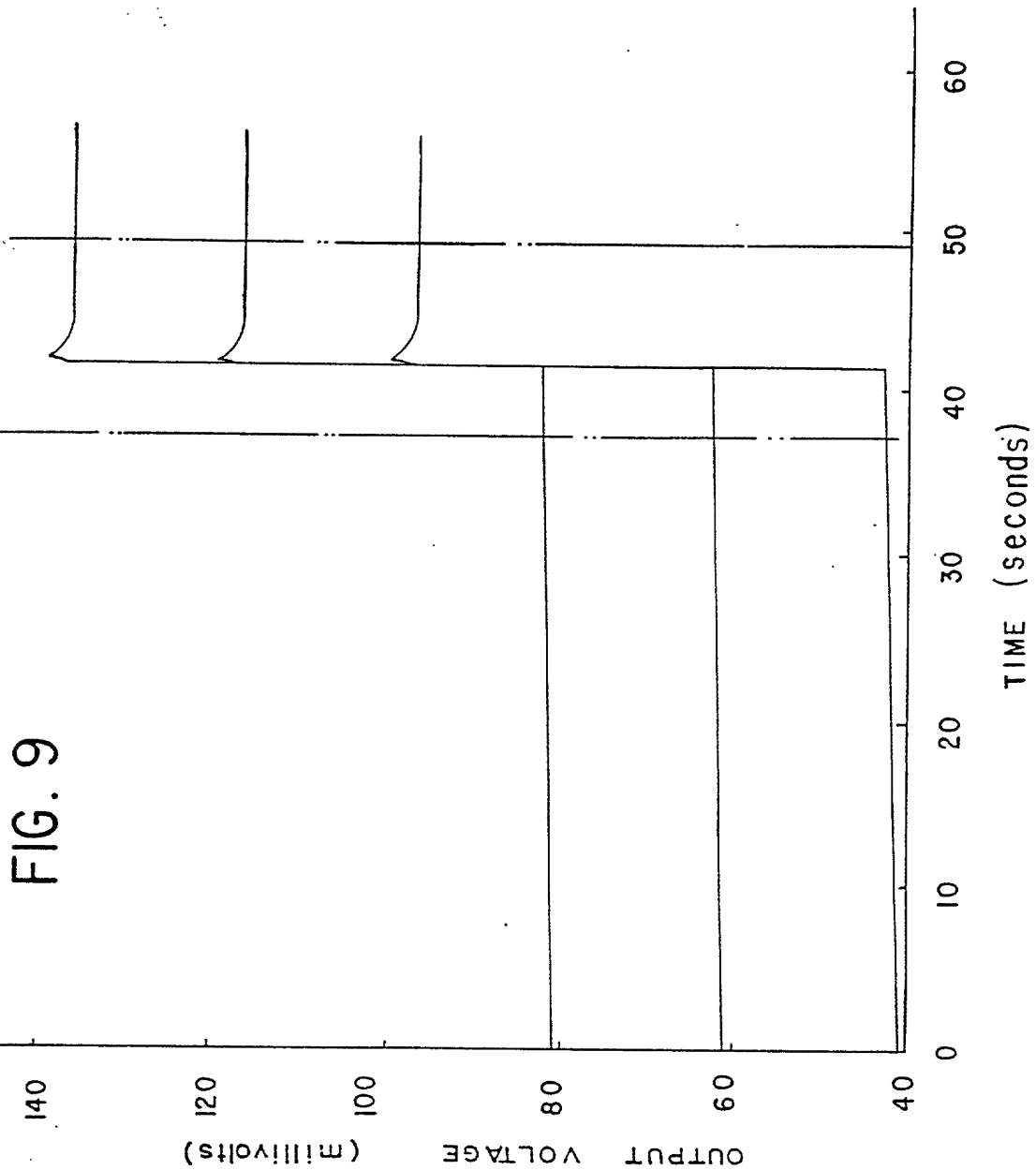
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0904561 0800

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(11-18)

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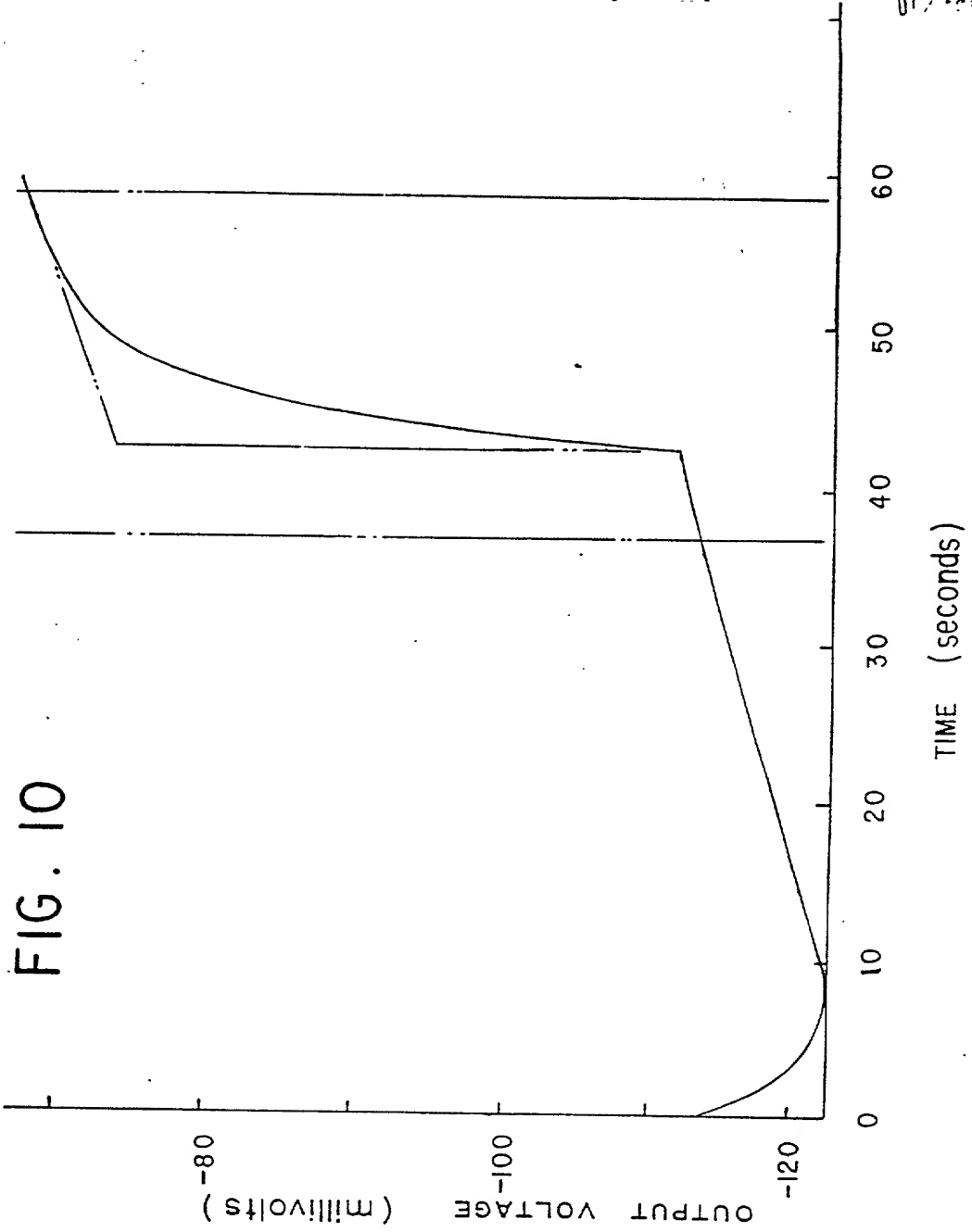


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(12-18)

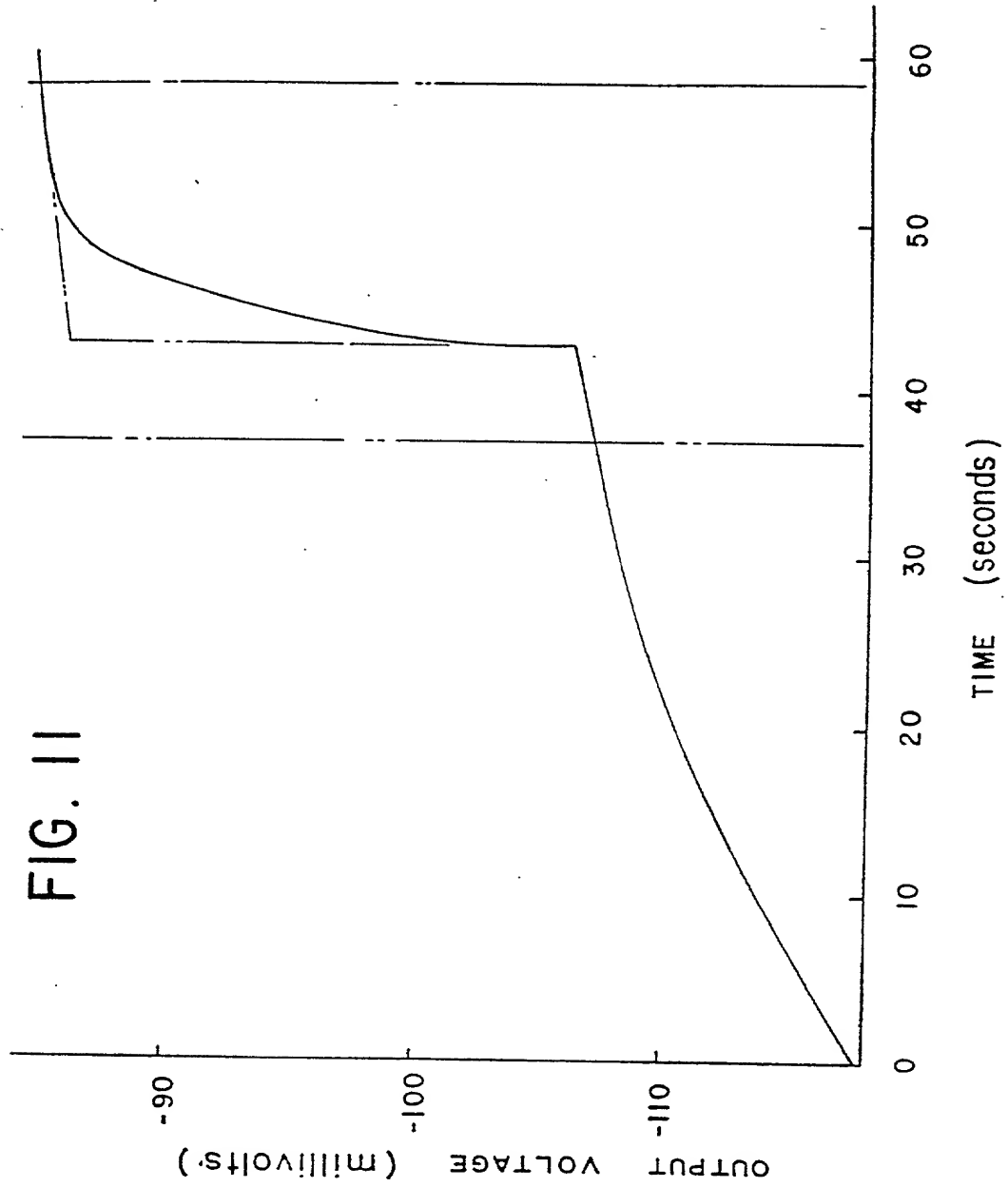
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As Original Filed

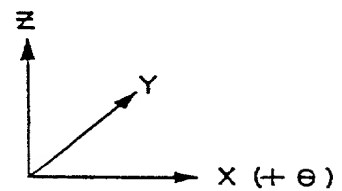
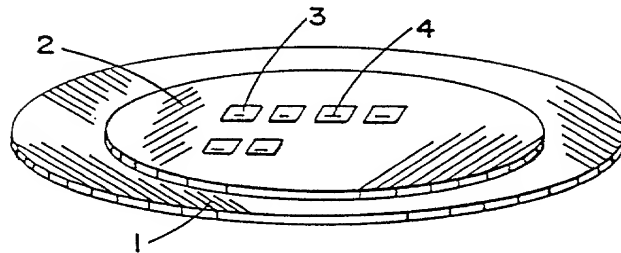
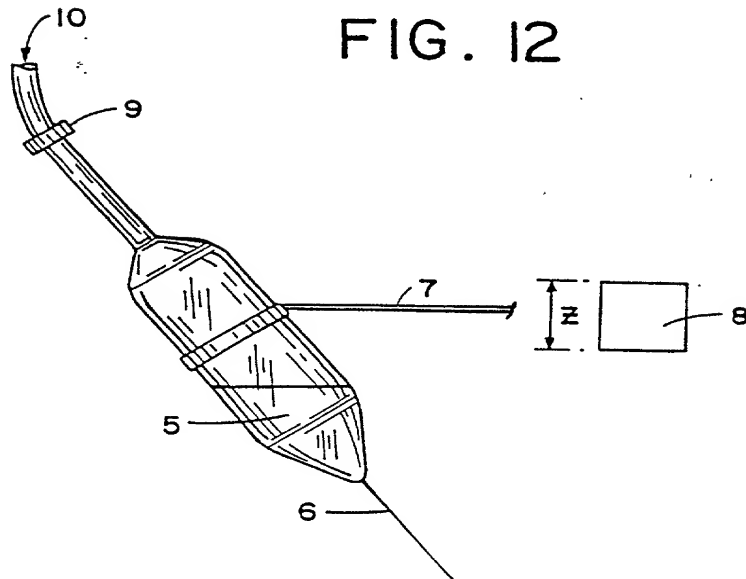
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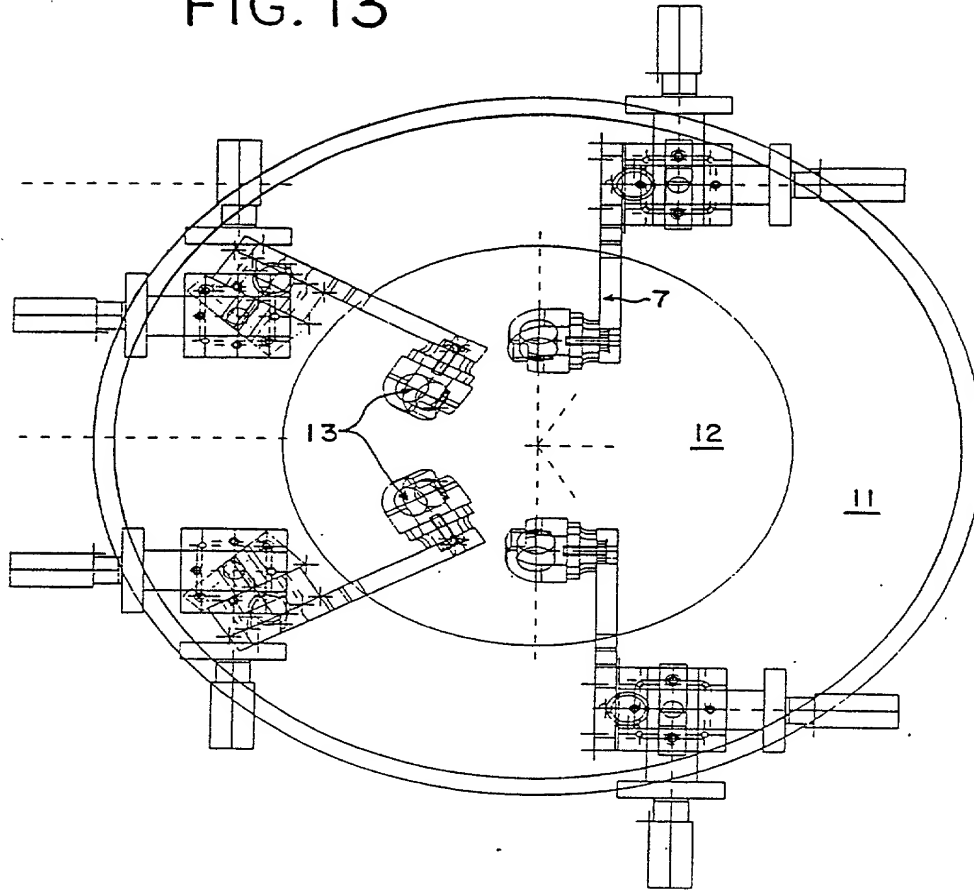
FIG. 12



COMPUTER CONTROLLED
MOVEMENT

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FIG. 13



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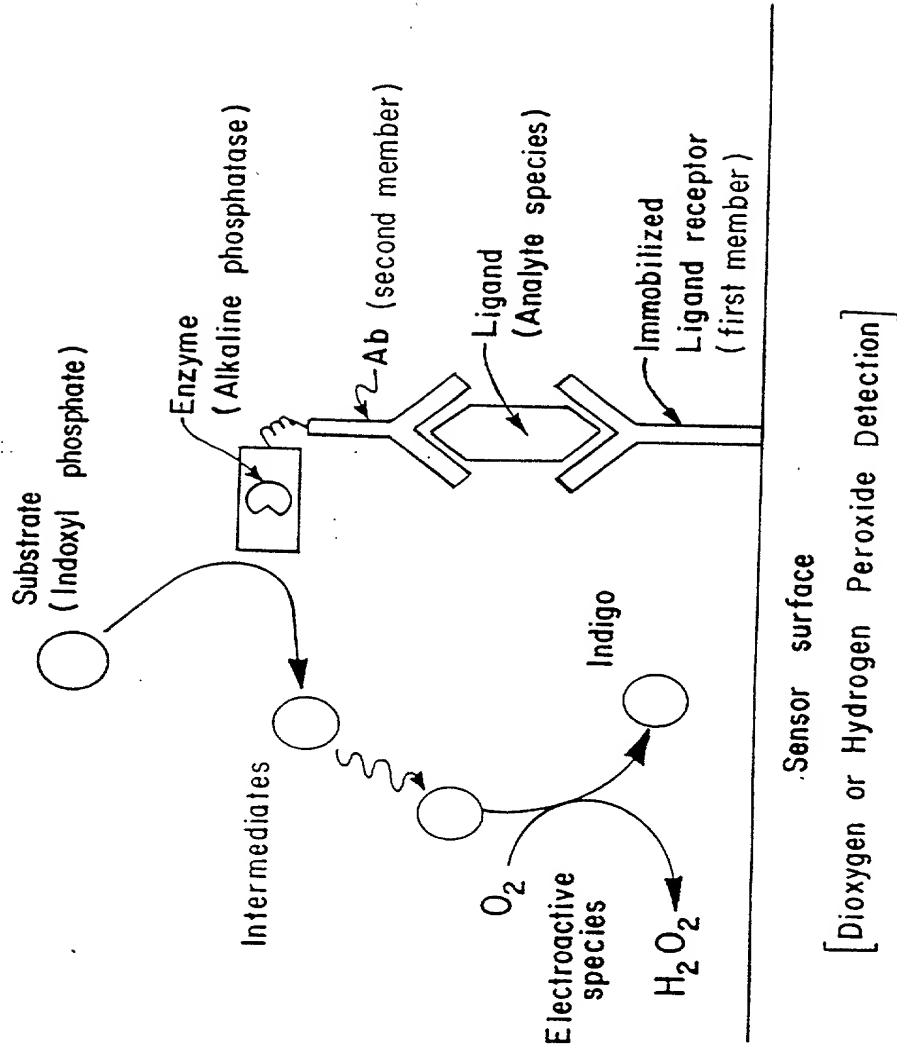


FIG. 14

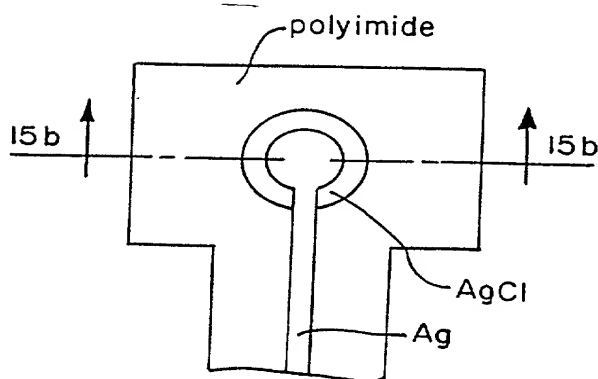


FIG. 15a

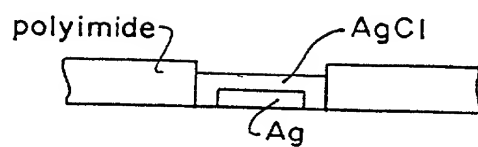


FIG. 15b

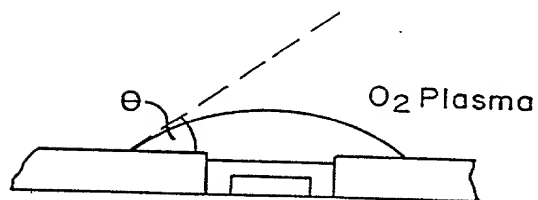


FIG. 15c

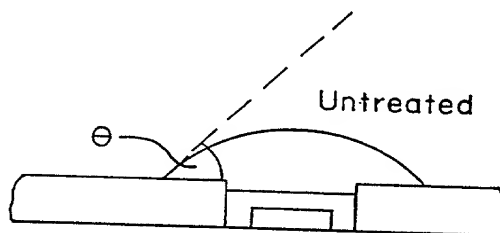


FIG. 15d

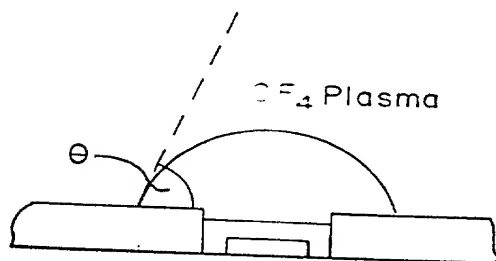


FIG. 15e

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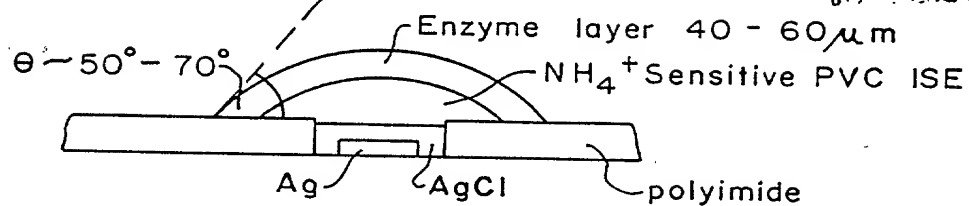


FIG. 16a

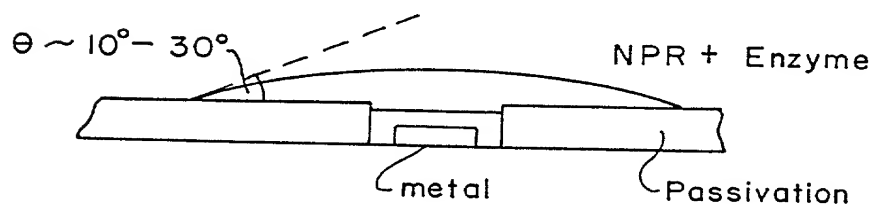


FIG. 16b

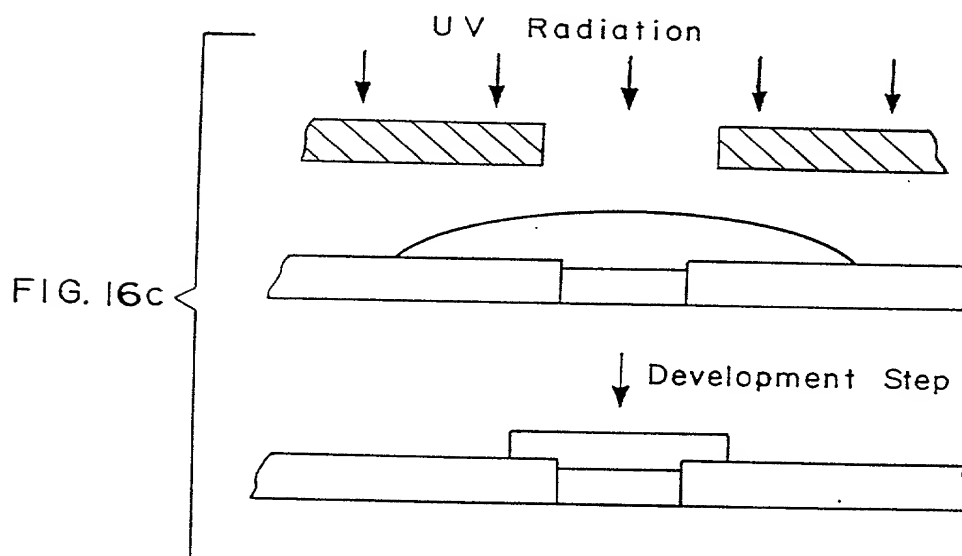


FIG. 16c

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